

Lisäaineiden vertailutaulukko

LINCOLN	OERLIKON	ESAB	BÖHLER	ELGA	NORMI: AWS / EN
HITSAUSPUIKOT					
Seostamaton / niukkaseosteinen					
Supra	FINCORD	OK 43.32	FOX ETI	P 43	E6013 E 42 0 RR 12
Omnia	OVERCORD	OK 46.00	FOX OHV	P 45 S	E6013 / E 38 0 RC 11
Conarc48	SUPERCITO	OK 48.00/48.05	FOX EV 48	P 48	E7018 / E 42 4 B 42 H 5
Conarc49c	TENACITO	OK 55.00	(FOX EV 50-A)	(P 54)	E7018-1 / E 46 5 B 32 H 10
Ruostumaton / Haponkestävä					
Arosta/Limarosta304L	SAFDRY R308L	OK 61.30	FOX EAS 2-A	Cromarod 308 L	E308 L-16 / E 19 9 L R 12
Arosta/Limarosta316L	SAFDRY R316 L	OK 63.30 (63.34)	FOX EAS 4M-A	Cromarod 316 L	E316 L-16 / E 19 12 3 L R 12
Arosta/Limarosta 309Mo	SAFDRY R309 L	OK 67.70	FOX N23/ 12Mo-A	Cromarod 309 L	E309 L-16 / E 23 12 L R 12
Suurriittoisuus					
Ferrod 165 A	CITORAPID 160/160W	OK Femax 39.50		Maxeta 5	E7027 / E 42 2 RA 53
Ferrod 185 T	AC ROT-WEISS 160W/170T	OK Femax 33.80	FOX HL 150 Ti	Maxeta11	E7024 / E 42 0 RR 73
Valurauta					
Rep Tec Cast 1	SUPERFONTE Ni	OK 92.18	FOX GNi	Elgaloy Cast Ni	E Ni-C 1 / DIN E Ni BG 22
Rep Tec Cast 3/31	SUPERFONTE NiFe	OK 92.58	FOX GNX	Elgaloy Cast NiFe	E NiFe-C 1/DIN E NiFe-1 BG22
	SUPERFONTE NiCu		FOX GFW		E NiCu-B / DIN E NiCu BG 22
Kovahitsaus					
Wearshield M 1	CITODUR 600 B	OK 83.50	FOX DUR 600	Elgaloy Hard 60	DIN E 6-UM-600
Wearshield 60	CITODUR V 1000	OK 84.78	FOX LEDURIT60	Elgaloy Hard 100	DIN E 10-UM 60 R
MIG/MAG-LANGAT					
Seostamaton / Niukkaseosteinen					
Ultramag/Supramig	CARBOFIL 1 (1 A)	OK Autrod 12.50	K-552	Elgamatic 100	ER70S-6 / G3S1
LNM Moniva	CARBOFIL NiMoCr	OK Autrod 13.13	NiMo 1.2 IG	Elgamatic 135	ER100S-G
Ruostumaton / Haponkestävä					
LNM 304 Lsi	INERTFIL 19 9 nC	OK Autrod 16.12	EAS 2 IG (Si)	Cromamig 306LSi	ER308 LSi / G 19 9 LSi
LNM 316 Lsi	INERTFIL 19 12 3 nC	OK Autrod 16.32	EAS 4 M-IG (Si)	Cromamig 316LSi	ER316 LSi / G 19 12 3 LSi
LNM 309 LSi	INERTFIL 24 12 nC	OK Autrod 16.51	MIG CN23/12-IG	Cromamig 309LSi	ER 309 L Si / G 23 12 LSi
TÄYTELANGAT					
Seostamaton / Niukkaseosteinen					
OUTERSHIELD 710-H	FLUXOFIL M8	OK TUBROD 14.13		Elgacore MX 100T	E71T-1M H4/46 2 M M/C H5
OUTERSHIELD 71-H	FLUXOFIL 14 HD	OK TUBROD 15.14		DWA 50	E71T-1MJ H4/T46 2P M/C H5
Ruostumaton / Haponkestävä					
Cor-A-Rosta 304L	FLUXINOX 308 L-PF	OK TUBROD 14.30		Cromacore DW308L	E308LT1-4 / T 19 9 LP C2
Cor-A-Rosta P304L	SAFDUAL 650 P	OK TUBROD 14.30		Cromacore DW308L	E308LT1-4 / T 19 9 LP C2
Cor-A-Rosta 316L	FLUXINOX 316 L-PF	OK TUBROD 14.21		Cromacore DW316L	E316LT1-4 / T19 12 3 LP M1
Cor-A-Rosta P316L	SAFDUAL 652 P	OK TUBROD 14.21		Cromacore DW316L	E316LT1-4 / T19 12 3 LP M1
MIG/TIG-LANGAT					
Peruslangat / Kuumaluajat					
LNT 26	OE-SG 2	OK TIGROD 12.64	EMK 6	Elgatig 100	ER 70 S-G / W3S1
LNT 12	OE Mo	OK TIGROD 13.09	DMO-IG		ER 80 S-G / W Mo Si
LNT 19	OE CrMo 1	OK TIGROD 13.12	DCMS-IG		ER 80 S-G / W Cr Mo 1 Si
Ruostumaton / Haponkestävä					
LNT 304 Lsi	INERTFIL 19 9 nC	OK TIGROD 16.12	EAS 2 IG (Si)	Cromatig 306 LSi	ER 308 Lsi / G 19 9 Lsi
LNT 316 Lsi	INERTFIL 19 12 3 nC	OK TIGROD 16.32	EAS 4M-IG (Si)	Cromatig 316 LSi	ER316 LSi / G 19 12 3 LSi
LNT 309LSi	INERTFIL 24 12 nC	OK TIGROD 16.51	CN 23/12-IG	Cromatig 309 LSi	ER 309 L Si / G 23 12 LSi
Alumiinilangat					
Al 99,5 Ti	ALUFIL Al 99,5 Ti	OK TIGROD 18.01	S-Al 99,5	Alutig 99,5	R 1100 / S-Al 99,5
AlSi 5	ALUFIL AlSi 5	OK TIGROD 18.04	S-AlSi 5	Alutig Si 5	R 4043 / S-AlSi 5
AlMg 3	ALUFIL AlMg 3	OK TIGROD 18.13			ER 5154 / S-AlMg 3
AlMg 5	ALUFIL AlMg 5	OK TIGROD 18.15	S-AlMg 5	Alutig Mg 5	R 5356 / S-AlMg 5
Kaasuhiatuslangat					
LNG 11	OE-G 1	OK 98.70			G 45-G / DIN G 1